

811 Louisiana, Suite 2100 Houston, TX 77002 713.584.1000 www.targaresources.com

November 13, 2023

North Dakota Department of Environmental Quality Division of Air Quality 918 E. Divide Ave., 2<sup>nd</sup> Floor Bismarck, ND 58501

RE: Smokey Compressor Station Permit to Construct Application for Compressor Engine Replacement
Targa Badlands LLC
Smokey Compressor Station
McKenzie County, North Dakota

To Whom It May Concern:

Targa Badlands LLC (Targa) owns and operates the Smokey Compressor Station (Smokey CS) and the Little Missouri Gas Plant (LMGP) collectively referred to as Little Missouri Plant in the NE quarter of the SE quarter of Section 30 T149N R98W in McKenzie County, North Dakota. The currently active PTCs for both Smokey CS and LMGP are PTC 16012, PTC 17023 (Amendment 2), PTC 19010, PTC ACP 17996, PTC ACP-018111, and PTC-018129. The Little Missouri Plant is subject to Title V permitting requirements and has been issued Title V Permit No. T5015001. An updated Title V permit application will be submitted under a future cover.

Targa is herein submitting this Permit to Construct (PTC) application for a proposed project to replace one (1) 1,480 BHP natural gas-fired engine (SCS-10) with one (1) 1,500 BHP natural gas-fired engine (SCS-10a) at the Smokey CS.

This application is being submitted online via Combined Environmental Regulatory Information System (CERIS) and the required PTC application fee will be paid online.

If you have any questions or comments about the information presented in this application, please do not hesitate to call me at (713) 584-1172.

Sincerely,

Targa Badlands LLC

Spencer Roberts

**Environmental Specialist** 

# PERMIT TO CONSTRUCT APPLICATION UPDATE

Targa Badlands LLC Little Missouri Gas Plant



# **Prepared By:**

### TRINITY CONSULTANTS

1391 Speer Blvd Suite 350 Denver, CO 80204 720.638.7647

November 2023

Project No. 230601.0171



# **EXECUTIVE SUMMARY**

Targa Badlands LLC (Targa) owns and operates the Smokey Compressor Station (Smokey CS) and the Little Missouri Gas Plant (LMGP), located at latitude 47.6961° North and longitude 103.2619° West in McKenzie County, North Dakota. Smokey CS and LMGP operate under Permit to Operate AOP-28407 v2.0, issued December 13, 2022 by the North Dakota Department of Environmental Quality (NDDEQ). The currently active PTCs for both Smokey CS and LMGP are PTC 16012, PTC 17023 (Amendment 2), PTC 19010, PTC ACP 17996, PTC ACP-018111, and PTC-018129. The two facilities (collectively referred to as Little Missouri Plant) are approximately 500 feet apart, and Targa owns a 121-acre tract of land encompassing both Smokey CS and LMGP. The Little Missouri Plant is subject to Title V permitting requirements and has been issued Title V Permit No. T5O15001. An updated Title V permit application will be submitted under a future cover.

As part of this application, Targa proposes to replace one (1) 1,480 BHP natural gas-fired engine (SCS-10) with one (1) 1,500 BHP natural gas-fired engine (SCS-10a) at the Smokey CS.

The following supplemental information can be found in the appendices of this application:

Appendix A: Emission Calculations; Appendix B: Vendor Data; and

Appendix C: The required PTC application forms (SFN8516, SFN8532, and SFN8891).

Targa will submit the associated \$325 PTC application fee under a separate cover.

# PROCESS DESCRIPTION

Targa owns and operates the Little Missouri Plant, comprised of Smokey CS and LMGP, located in McKenzie County, North Dakota.

Smokey CS is a gathering facility and compressor station. Incoming field gas is fed to an inlet separator that removes condensate and produced water from the gas stream. Condensate and produced water streams are stored in the two (2) 400-barrel storage tanks on site before being loaded onto trucks for sale or disposal. The remaining gas stream is compressed and sent to the triethylene glycol (TEG) dehydration unit for water removal. The scrubbed gas stream is then sent to the collocated LMGP for further processing. Organic gases that are removed in the dehydration process are used as fuel for the TEG reboiler or reintroduced into the process stream. Emissions from the regenerator are routed to a BTEX condenser and then routed to the TEG reboiler firebox for combustion.

LMGP Phases 1 and 2 currently processes produced natural gas through a refrigeration process with ethylene glycol (EG) hydrate prevention that extract natural gas liquids for sale. The inlet gas flows to a two-phase inlet separator, where vapors and liquids are separated. Liquid water is sent to storage. Liquid condensate is stabilized, stored in the pressurized storage tanks and trucked from the facility. The overhead gas is then processed through an EG dehydrator where the natural gas liquids are recovered. These liquids are processed through a de-ethanizer, stored in the pressurized storage tanks and trucked from the facility. The overhead gas from the condensate stabilizer, EG dehydrator and de-ethanizer are compressed and directed to the pipeline. LMGP Phase 3 processes natural gas through a 40 MMscfd cryogenic refrigeration process. LMGP Phase 4 processes an additional 200 MMscfd of field gathered natural gas to the LMGP using a refrigerated cryogenic expander process. LMGP Phase 4 produces Y-grade liquid product and pipeline-quality sales gas. LMGP Phase 5 adds an additional 200 MMscfd of natural gas processing capacity, and the ability for the plant to process up to 509 MMscfd of field gas.

The current PTC application will involve the replacement of one (1) 1,480 BHP natural gas-fired engine (SCS-10) with one (1) 1,500 BHP natural gas-fired engine (SCS-10a) at the Smokey CS.

# **EMISSION CALCULATIONS**

The  $NO_x$ , CO, VOC, formaldehyde, CO<sub>2</sub>, CH<sub>4</sub>, and CO<sub>2</sub>e emission factors for the natural gas-fired engine at Smokey CS were based on manufacturer specification sheets. The formaldehyde emission factor includes an added 40% safety factor and the CO emission factor includes an added 20% safety factor. The VOC emission factor has also been doubled for conservatism.

Total HAPs emission factors were based on AP-42, Table 3.2-3. Appendix A includes detailed emission calculations of the engine.

# REGULATORY APPLICABILITY ANALYSIS

The components of the proposed project are subject to certain federal and state air quality regulations. This section of the permit application summarizes the air permitting requirements and the key air quality regulations that apply to the proposed activities covered by this permit application. Specifically, the applicability of the Prevention of Significant Deterioration (PSD) program, New Source Performance Standards (NSPS), National Emission Standards for Hazardous Air Pollutants (NESHAPs), and North Dakota air regulations are addressed. Only regulations applicable or potentially applicable to the proposed modification are discussed below; regulations applicable to unchanged units have been addressed in previous applications, and thus are not discussed in this application.

# 1.1 Federal Regulations

# 1.1.1 40 CFR Part 52: Prevention of Significant Deterioration (PSD)

The Smokey CS is located in North Dakota, which is designated as attainment or unclassifiable for all criteria pollutants per 40 CFR 81.335. Gas processing plants are not included on the 28 listed source categories in 40 CFR 52.21(b)(1)(i)(a) with a 100 tpy "major" source PSD threshold (PSD MST); therefore, the PSD MST for the Smokey CS is 250 tpy. The potential emissions of individual regulated pollutants from the project and the total site are below the 250 tpy threshold, thus the facility will remain a minor source under PSD.

# 1.1.2 Title V and Compliance Assurance Monitoring (CAM) Applicability

The PTE of the Little Missouri Plant exceeds 100 tpy for CO, NOx, and VOC, thus the site is a major source under the Title V program. A Title V permit was issued for the site in October 2015, with a Title V Renewal application submitted on April 17, 2020. A revised Title V permit application will be submitted to include the replacement engine as required by NDAC 33-15-14-06 (4)(a)(1).

Compliance Assurance Monitoring (CAM) requirements can be found in 40 CFR Part 64. As described in §64.2(a), CAM applies to pollutant-specific emissions units at a major source under the Title V program that satisfy all of the following criteria:

The unit is subject to an emission limitation or standard for the applicable regulated air pollutant; The unit uses a control device to achieve compliance with any such emission limitation or standard; and The unit has potential pre-control device emissions of the applicable regulated air pollutant that are equal to or greater than 100 percent of the amount, in tons per year, required for a source to be classified as a major source (i.e., 100 tpy of NO<sub>x</sub>, CO, VOC, SO<sub>2</sub>, PM<sub>10</sub>, PM<sub>2.5</sub>; 10 tpy of a single HAP; 25 tpy of total HAP).

CAM applicability for the replacement engine will be addressed in the follow up Title V application for this project.

# 1.1.3 New Source Performance Standards (NSPS)

New Source Performance Standards (NSPS) are nationwide regulations that regulate air pollution from new, modified, and reconstructed stationary source categories that are determined to cause, or contribute significantly, to air pollution and that may reasonably be anticipated to endanger public health. The following NSPS were assessed for applicability to engine replacement at Smokey CS.

### 1.1.3.1 40 CFR Part 60 Subpart A: General Provisions

Any source subject to a source-specific NSPS is also subject to the general provisions of NSPS Subpart A. Unless specifically excluded by the source-specific NSPS, Subpart A generally requires initial construction notification, initial startup notification, performance tests, performance test date initial notification, flare requirements, general monitoring requirements, general recordkeeping requirements, and semiannual monitoring and/or excess emission reports.

# 1.1.3.2 40 CFR Part 60: Subpart Dc: Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units

NSPS Subpart Dc applies to steam generating units for which construction, modification, or reconstruction is commenced after June 9, 1989 and that have a maximum design heat input capacity of greater than or equal to 10 MMBtu/hr and less than or equal to 100 MMBtu/hr. The steam generating units at this facility are not included in this project and thus, there is no change in applicability.

# 1.1.3.3 40 CFR Part 60 Subpart Kb: Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984

This subpart applies to each storage vessel at a facility with a capacity greater than or equal to 75 cubic meters that is used to store volatile organic liquids for which construction, reconstruction, or modification is commenced after July 23, 1984. The storage vessels at this facility are not included in this project and thus, there is no change in applicability.

# 1.1.3.4 40 CFR Part 60 Subpart JJJJ: Spark Ignition Reciprocating Internal Combustion Engines

This subpart applies to spark ignition engines for which construction commenced after June 12, 2006 and were manufactured after July 1, 2007 (for lean burn engines)/ manufactured after July 1, 2008 (for rich burn engines). The new replacement engine at this facility is a rich burn engine with a construction date after June 12, 2006 and was manufactured after July 1, 2008. Therefore, the engine will be subject to this subpart and Targa will comply with the applicable requirements of NSPS Subpart JJJJ, including but not limited to the required emission factor standards.

# 1.1.3.5 40 CFR Part 60 Subpart 0000: Crude Oil and Natural Gas Facilities for which Construction, Modification, or Reconstruction Commenced after August 23, 2011 and on or before September 18, 2015

This subpart applies to Crude Oil and Natural Gas Production, Transmission, and Distribution Facilities for onshore natural gas processing plants. NSPS Subpart OOOO regulates emissions and work practice standards for compressors, certain storage tanks, pneumatic controllers, and fugitive sources. The fugitives at this facility are not included in this project and thus, there is no change in applicability.

# 1.1.3.6 40 CFR Part 60 Subpart OOOOa: Crude Oil and Natural Gas Facilities, for which Construction, Modification or Reconstruction Commenced after September 18, 2015

This subpart applies to Crude Oil and Natural Gas Production, Transmission, and Distribution Facilities for onshore natural gas processing plants. NSPS Subpart OOOOa regulates emissions and work practice standards for compressors, certain storage tanks, pneumatic controllers, and fugitive sources.

Pneumatic Controllers and Pumps – For natural gas processing plants, each pneumatic controller facility, which is defined as a "single continuous bleed natural gas driven pneumatic controller," is subject to NSPS OOOa. Targa will not install any pneumatic controllers as part of this project, thus this project will not have any pneumatic controller affected facilities subject to Subpart OOOa. [60.5365a(d)(2)] Storage Vessel – A storage vessel is an affected facility if it is located in the oil and natural gas production segment and has potential to emit (PTE) of 6 tpy or more VOC emissions. Targa will not install any storage vessels as part of this project; therefore, this project will not have any storage vessels that are subject to 40 CFR § 60.5365a(e).

Equipment leaks at onshore natural gas processing plants – Per 40 CFR § 60.5400a and § 60.5401a, equipment leak components are subject to monitoring and leak detection programs. There are no additional fugitives associated with this project; therefore, there will be no affected equipment leak components subject to Subpart OOOOa for this project.

Reciprocating Compressors – Per §60.5365a(c), each reciprocating compressor affected facility, which is a single reciprocating compressor, is subject to NSPS OOOOa. There are no new or replaced reciprocating compressors associated with this project; therefore, there will be no affected reciprocating compressors subject to Subpart OOOOa for this project.

# **1.1.4** National Emission Standards for Hazardous Air Pollutants (NESHAPs)

The Little Missouri Plant is characterized as an area source of HAP because potential emissions of any single HAP are less than 10 tons per year and total potential HAP emissions are less than 25 tons per year. As shown in Table 4-1, the site will remain an area source of HAP after the proposed modification at LMGP is complete. The following potentially applicable NESHAPs are addressed below.

# 1.1.4.1 40 CFR Part 63 Subpart A – General Provisions

Any source subject to a source-specific NESHAP is also subject to the general provisions of NESHAP Subpart A. Unless specifically excluded by the source-specific NESHAP, Subpart A generally requires initial construction notification, initial startup notification, performance tests, performance test date initial notification, general monitoring requirements, general recordkeeping requirements, and semiannual monitoring and/or excess emission reports.

# 1.1.4.2 40 CFR Part 63 Subpart HH – Oil and Natural Gas Production Facilities

MACT Subpart HH applies to emission points at oil and natural gas production facilities that are HAP major or HAP area sources and that process, upgrade, or store either hydrocarbon liquids or natural gas prior to the point of custody transfer. The Little Missouri Plant is an area source of HAPs and per MACT HH, the affected source at an area source of HAPs is each TEG dehydration unit located at the facility. There are no TEG dehydrators proposed in this revision, and no change in applicability.

# 1.1.4.3 40 CFR Part 63 Subpart HHH – Hazardous Air Pollutants from Natural Gas Transmission and Storage Facilities

MACT Subpart HHH applies to natural gas transmission and storage facilities that transport or store natural gas prior to entering the pipeline to a local distribution company or to a final end user and are major sources of HAP emissions. Per 40 CFR § 63.1270(a), the Little Missouri Plant is not an affected source since it is not considered a natural gas transmission or storage facility.

# 1.1.4.4 40 CFR Part 63 Subpart DDDDD – Industrial, Commercial, and Institutional Boilers and Process Heaters

MACT Subpart DDDDD establishes emission limits, operational standards, and compliance demonstration requirements for HAP emissions from industrial, commercial, and institutional boilers and process heaters operating within major sources of HAP emissions. There are no process heaters proposed in this revision, and no change in applicability.

### 1.1.4.5 40 CFR Part 63 - Subpart ZZZZ, SI RICE

The new replacement engine located at the facility are subject to MACT Subpart ZZZZ since they qualify as new stationary spark-ignited RICE located at an area source of HAPs (i.e. the engines were constructed after June 12, 2006). This engine complies with MACT Subpart ZZZZ by complying with NSPS Subpart JJJJ, per 40 CFR 63.6590(c)(1).

# 1.1.4.6 40 CFR Part 63 Subpart JJJJJJ – Industrial, Commercial, and Institutional Boilers at Area Sources

MACT Subpart JJJJJJ establishes standards for HAP emissions from industrial, commercial, and institutional boilers operating within area sources of HAP emissions. According to 63.11194(a)(1), an affected source is the collection of all existing industrial, commercial, and institutional boilers within a subcategory as listed in 40 CFR § 63.11200 (coal, biomass, oil) and defined in § 63.11237. There are no boilers proposed in this revision, and no change in applicability.

# 1.2 North Dakota State Air Regulations

This project is being permitted under the regulations contained in the North Dakota Administrative Code (NDAC) Air Pollution Control Rules in Article 33-15. North Dakota air rules fall under two main categories: those regulations that are generally applicable (e.g., permitting requirements) and those that have specific applicability (e.g., PM standards for processes). The generally applicable requirements are straightforward (e.g., filing of emission statements, permit fees, stack heights, etc.) and, as such, are not discussed in further detail. Similar to Section 4.1, only regulations applicable or potentially applicable to the proposed modification are discussed below; regulations applicable to unchanged units have been addressed in previous applications, and thus are not discussed in this application.

# 1.2.1 Federal Regulations Incorporated by Reference

The project is not subject to any additional air-related federal requirements beyond those covered in the Federal Regulations in Section 4.1 for these State Air Regulations.

## 1.2.2 NDAC 33-15-03 - Restriction of Emission of Visible Contaminants

NDAC Article 33-15-03 establishes standards for visible air contaminants from new and existing installations, fugitive emissions, and flares. The new engine will comply with the opacity requirements in NDAC 33-15-03-02.

### 1.2.3 NDAC 33-15-05 – Emissions of Particulate Matter Restricted

NDAC Article 33-15-05 applies to any operation, process, or activity from which particulate matter is emitted except the burning of fuel for indirect heating in which the products of combustion do not come into direct contact with process materials, the burning of refuse, and the processing of salvable material by burning.

Emission limits apply to liquid and solid fuel burning equipment under this chapter. Since the equipment associated with this project combusts gaseous fuel only, emission limits do not apply.

# 1.2.4 NDAC 33-15-06 – Emissions of Sulfur Compounds Restricted

NDAC Article 33-15-06 lists emission standards and restrictions for sulfur compounds. Units that combust pipeline-quality natural gas are exempt from this rule per 33-15-06-01(1)(e). The new engine unit at the Smokey CS will combust pipeline-quality natural gas, and therefore is exempt from this rule.

## 1.2.5 NDAC 33-15-07 — Control of Organic Compounds Emissions

NDAC Article 33-15-07 establishes standards for organic compounds for new equipment. There are no methanol tanks proposed in this revision, and no change in applicability.

## 1.2.6 NDAC 33-15-12 - Standards of Performance for New Stationary Sources

NDAC Article 33-15-12 incorporates by reference the NSPS subparts presented in 40 CFR 60. The applicability of this section is described in Section 4.1, above.

# 1.2.7 NDAC 33-15-13 – Emission Standards for Hazardous Air Pollutants

NDAC Article 33-15-13 incorporates by reference the NESHAP subparts listed in 40 CFR 61. The applicability of this section is described in Section 4.1, above.

# 1.2.8 NDAC 33-15-14 — Designated Air Contaminant Sources, Permit to Construct, Minor Source Permit to Operate, Title V Permit to Operate

NDAC Article 33-15-14 establishes rules for various permit types. This permit application addresses the requirement to submit an application for a Permit to Construct prior to constructing a new installation or source. Targa will not commence construction on the proposed changes until a Permit to Construct has been issued by the North Dakota Department of Environmental Quality.

As noted in Section 4.1, the facility will remain a major source under the Title V Program after the installation of the proposed additions, and a revised Title V permit application will be submitted to include the modified emission sources as required by NDAC Article 33-15-14-06(4)(a)(1).

# 1.2.9 NDAC 33-15-15 – Prevention of Significant Deterioration of Air Quality

NDAC Article 33-15-15 incorporates by reference the PSD requirements listed in 40 CFR Part 52. The applicability of this section is described in Section 4.1, above.

#### 1.2.10 NDAC 33-15-16 - General Odor Restrictions

This subpart restricts the release of objectionable odors, including hydrogen sulfide. Targa will take measures to minimize objectionable odors at the site.

# 1.2.11 NDAC 33-15-22 — Emissions Standards for Hazardous Air Pollutants for Source Categories

NDAC Article 33-15-22 incorporates by reference the NESHAP subparts listed in 40 CFR 63. The applicability of this section is described in Section 4.1, above.

# APPENDIX A – EMISSION CALCULATIONS AND SUPPORTING DOCUMENTATION

# Little Missouri Gas Plant and Smokey Compressor Station

# **Summary of Emissions**

EU	EP	Course	N	$\mathbf{O}_{\mathbf{X}}$	C	:0	V	OC	S	$0_2$	PM/PM	<sub>10</sub> /PM <sub>2.5</sub>	НА	P	Formaldehyde	(	CO <sub>2</sub> e
EU	EP	Source	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	tpy	lb/hr	tpy
	Smokey Compressor Station Emissions																
SCS-5	18	400 bbl Condensate Tank	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SCS-6	18	400 bbl Produced Water Tank	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SCS-8	7	Tri-ethylene glycol (TEG) reboiler rated at 0.675 MMBtu/hr and fired on condenser overhead gas or natural gas	0.07	0.29	0.06	0.24	3.64E-03	0.02	3.97E-04	1.74E-03	5.03E-03	0.02	1.06E-03	4.65E-03	1.85E-04	79.88	349.89
SCS-9	7	Tri ethylene glycol (TEG) dehydration unit rated at 22 MMscfd	-	-	-	-	0.74	3.25	-	-	-	-	0.39	1.70	-	-	-
SCS-11	Loading	Truck Loading	-	-	-	-	123.46	1.03	-	-	-	-	8.43	0.07	-	-	-
SCS-10a	10	New - Waukesha Model 7042GSI natural gas-fired compressor engine (4SRB) rated at 1,500 bhp	3.31	14.48	1.98	8.69	1.08	4.75	7.10E-03	0.03	0.23	1.03	0.24	1.04	0.41	1,534.43	6,720.78
SCS-16	16	Waukesha Model L5794GSI natural gas-fired compressor engine (4SRB) rated at 1,380 bhp	1.52	6.66	0.76	3.33	2.16	9.47	6.99E-03	0.03	0.23	1.01	0.18	0.77	0.15	1,585.09	6,942.68
SCS-17	17	Waukesha Model L5794GSI natural gas-fired compressor engine (4SRB) rated at 1,380 bhp	1.52	6.66	0.76	3.33	2.16	9.47	6.99E-03	0.03	0.23	1.01	0.18	0.77	0.15	1,585.09	6,942.68
SCS-FUG	Fugitive	Fugitive Emissions	-	-	-	-	0.55	2.40	-	-	-	-	6.28E-03	0.03	-	-	-
SCS-18	18	Vapor Combustion Unit 1	0.05	0.04	0.24	0.18	0.21	1.46	2.19E-05	9.59E-05	-	-	1.42E-02	0.10	2.61E-05	112.05	490.77
		PRE-PROJECT EMISSIONS FROM SMOKEY	6.42	27.95	2.44	9.79	129.87	29.63	0.02	0.09	0.57	2.51	9.42	4.48	1.12	5,153.42	22,571.97
		POST-PROJECT EMISSIONS FROM SMOKEY	6.47	28.14	3.80	15.78	130.38	31.86	0.02	0.09	0.70	3.07	9.42	4.47	0.70	4,896.53	21,446.82

<sup>1.</sup> Emissions from the two condensate tanks and one produced water tank are routed through the Vapor Combustor, and thus are included in the vapor combustor emission totals.

# Little Missouri Gas Plant and Smokey Compressor Station

# **Summary of Emissions**

т		<u> </u>	T		T	ass	T		T	1			ī	_	1		
EU	EP	Source		O <sub>X</sub>		0		ОС		$\mathbf{O}_2$		I <sub>10</sub> /PM <sub>2.5</sub>	HA	P	Formaldehyde		CO <sub>2</sub> e
20		504100	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	tpy	lb/hr	tpy
LMGP-1A	1A	Waukesha L7042GSI natural gas-fired compressor engine rated at 1480 bhp (4SRB); propane refrigeration, (C-1210)	4.08	17.86	4.08	17.86	0.42	1.86	6.45E-03	0.03	0.21	0.93	0.12	0.72	0.14	1,284.19	5,624.76
LMGP-3	3	Caterpillar G342 natural gas-fired compressor engine rated at 265 bhp (4SRB); De-ethanizer/Stabilizer Ovhds, (C-1010)	0.58	2.56	2.33	10.23	0.58	2.56	1.22E-03	5.32E-03	0.04	0.18	0.07	0.32	0.19	241.64	1,058.39
LMGP-4A	4A	Waukesha L5794GSI natural gas-fired compressor engine rated at 1380 bhp (4SRB); Residue Compressor, (C-1110)	3.04	13.31	6.08	26.63	2.13	9.32	6.33E-03	0.03	0.21	0.91	0.23	1.00	0.67	1,577.58	6,909.79
LMGP-5	5	Caterpillar G3408TA natural gas-fired compressor engine rated at 335 bhp (4SRB); De-ethanizer/Stabilizer Ovhds, (C-1020)	0.74	3.23	1.48	6.46	0.74	3.23	1.47E-03	6.43E-03	0.05	0.21	0.09	0.39	0.22	291.80	1,278.10
LMGP-6	6	Caterpillar G398 natural gas-fired generator engine rated at 700 bhp; (G-5901)	3.08	0.15	6.17	0.31	1.54	0.08	2.81E-03	1.40E-04	0.09	4.64E-03	0.23	1.13E-02	7.71E-03	558.51	27.93
LMGP-7	7	Caterpillar G398 natural gas-fired generator engine rated at 700 hbp; (G-5902)	3.08	0.15	6.17	0.31	1.54	0.08	2.81E-03	1.40E-04	0.09	4.64E-03	0.23	1.13E-02	7.71E-03	558.51	27.93
LMGP-10 - Min Flow	10	Ethylene glycol (EG) unit rated at 30 MMscfd	-	-	-	-	0.21	0.94	-	-	-	-	0.21	0.91	-	1	-
LMGP-11	11	500 gal Methanol storage tank	-	-	-	-	6.00E-03	0.03	-	-	-	-	6.00E-03	0.03	-	-	-
LMGP-12	12	Flare	0.03	0.12	0.13	0.56	1.33E-02	0.06	3.79E-04	1.66E-03	-	-	4.31E-04	1.89E-03	-	48.71	213.34
LMGP-13 - Min Flow	10/12	Ethylene glycol (EG) unit rated at 34 MMscfd	-	-	-	-	1.29	5.63	-	-	-	-	1.26	5.52	-	1	-
LMGP-15A	15A	400 bbl Produced Water Storage Tank	-	-	-	-	2.20	0.04	-	-	-	-	0.26	9.53E-04	-	-	-
LMGP-15B	15B	400 bbl Produced Water Storage Tank	-	-	-	-	2.20	0.04	-	-	-	-	0.26	9.53E-04			-
LMGP-16	N/A	Pressurized Bullet Tanks	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-
LMGP-17	17	Truck Loading Racks	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-
LMGP-18	18	2,000 gal Methanol Storage Tank	-	-	-	-	4.00E-03	0.02	-	-	-	-	6.00E-03	0.02	-	-	-
LMGP-19	19	Waukesha F3524GSI natural gas-fired compressor engine rated at 840 bhp (4SRB); Residue Compressor (C-103)	1.85	8.10	3.70	16.21	1.85	8.10	3.95E-03	0.02	0.13	0.57	0.12	0.52	0.08	785.60	3,440.93
LMGP-20	20	Waukesha F3524GSI natural gas-fired compressor engine rated at 840 bhp (4SRB); Residue Compressor (C-103B)	1.85	8.10	3.70	16.21	0.93	4.05	3.95E-03	0.02	0.13	0.57	0.07	0.29	0.08	785.60	3,440.93
LMGP-21	21	Waukesha Model 2895G natural gas-fired compressor engine rated at 313 bhp; Stab Ovhd Comp (C-100A)	0.69	3.02	1.38	6.04	0.69	3.02	1.47E-03	6.45E-03	0.05	0.21	0.04	0.20	0.03	292.73	1,282.16
LMGP-22	22	Waukesha Model 3521G natural gas-fired compressor engine rated at 445 bhp; Stab Ovhd Comp (C-100B)	0.49	2.15	0.98	4.29	0.69	3.01	2.09E-03	9.17E-03	0.07	0.30	0.06	0.28	0.04	416.18	1,822.87
LMGP-23	23	Caterpillar Model G3406TA natural gas-fired compressor engine rated at 292 bhp; De-ethanizer Ovhd Comp (C-101)	0.66	2.89	1.32	5.79	0.66	2.89	1.41E-03	6.18E-03	0.05	0.20	0.09	0.37	0.22	280.57	1,228.90
LMGP-25	25	Natural gas-fired hot oil heater rated at approximately 8 million Btu/hr; (H-701)	0.78	3.44	0.66	2.89	0.04	0.19	4.71E-03	0.02	0.06	0.26	6.05E-04	2.65E-03	2.58E-03	935.94	4,099.43
LMGP-26	26	Natural gas-fired hot oil heater rated at approximately 3.3 million Btu/hr; (H-702)	0.32	1.42	0.27	1.19	0.02	0.08	1.94E-03	8.50E-03	0.02	0.11	2.49E-04	1.09E-03	2.98E-05	385.79	1,689.74
LMGP-29	29	Natural gas-fired hot oil heater rated at approximately 7.9 million Btu/hr; (H-101)	0.77	3.39	0.65	2.85	0.04	0.19	1.39E-02	0.06	0.06	0.26	1.30E-02	0.06	2.54E-03	924.24	4,048.19
LMGP-36	36	210 bbl Produced Water Storage Tank <sup>2</sup>	-	-	-	-	9.37	0.18	-	-	-	-	1.05	0.02	-	-	-
LMGP-37	37	Pressurized Unloading Emissions 2	-	-	-	-	5.05	4.44	-	-	-	-	0.45	0.42	-	-	-
LMGP-38	38	Atmospheric Truck Loading - Produced Water <sup>2</sup>	-	-	-	-	1.24	0.08	-	-	-	-	0.14	9.01E-03	-	-	-
LMGP-38	38	Atmospheric Truck Loading - Condensate	-	-	-	-	2.19	1.92	-	-	-	-	0.37	0.33	-	-	-
LMGP-30	30	Caterpillar Model G3516G natural gas-fired compressor engine (4SLB) rated at 1,380 bhp and manufactured in 2014	1.52	6.66	0.86	3.78	0.99	4.34	6.36E-03	0.03	0.11	0.47	0.41	1.81	1.15	1,761.10	7,713.67
LMGP-31	31	Caterpillar Model G3516G natural gas-fired compressor engine (4SLB) rated at 1,380 bhp and manufactured in 2014	1.52	6.66	0.86	3.78	0.99	4.34	6.36E-03	0.03	0.11	0.47	0.41	1.81	1.15	1,761.10	7,713.67
LMGP-35	35	Emergency generator set driven by a Caterpillar Model 3456 DITA natural diesel-fired engine rated at 764 bhp manufactured in 2002	18.34	0.92	4.20	0.21	0.54	0.03	6.18	0.31	0.37	0.02	7.28E-03	3.64E-04	2.11E-05	887.60	44.38
LMGP3 Tanks	Multiple	Miscellaneous Tanks (Produced Water and Oil Tanks)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
LMGP3-TK1	LMGP3-TK1	Methanol Tank	-	-	-	-	0.02	4.33E-03	-	-	-	-	0.02	4.33E-03	-	-	-

# Little Missouri Gas Plant and Smokey Compressor Station

# **Summary of Emissions**

EU	EP	Source	N	$\mathbf{O}_{\mathbf{X}}$	C	0	V	OC .	S	$0_2$	PM/PM	$_{10}/PM_{2.5}$	НА	P	Formaldehyde	C	$CO_2$ e
EU	EP	Source	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	tpy	lb/hr	tpy
LMGP-32	32	Natural gas-fired regeneration gas heater rated at approximately 5.7 million Btu/hr (H-7741)	0.56	2.45	0.47	2.06	0.03	0.13	1.01E-02	0.04	0.03	0.14	7.08E-03	0.03	1.84E-03	666.86	2,920.85
LMGP-33	33	Natural gas-fired hot oil heater rated at approximately 4.3 million Btu/hr (H-7781)	0.42	1.85	0.35	1.55	0.02	0.10	6.45E-03	0.03	0.04	0.19	9.39E-03	0.04	1.38E-03	503.07	2,203.45
LMGP-FUG	LMGP-FUG	Fugitive Emissions 3	-	-	-	-	5.38	23.57	-	-	-	-	0.22	0.98	-	34.60	151.55
LMGP-FUG - NEW	FUG	Fugitive Emissions - New 3	-	-	-	-	6.93E-03	0.03	-	-	-	-	1.28E-02	0.06	-	0.06	0.26
LMGP-39	39	Res. Compressor; Solar Centaur 50-6100S Turbine	8.23	19.32	11.92	23.87	9.37	26.30	0.02	0.09	0.35	1.55	0.17	0.40	0.34	6,291.88	27,558.44
LMGP-40	40	Res. Compressor; Solar Centaur 50-6100S Turbine	8.23	19.32	11.92	23.87	9.37	26.30	0.02	0.09	0.35	1.55	0.17	0.40	0.34	6,291.88	27,558.44
LMGP-41	41	Res. Compressor; Solar Centaur 50-6100S Turbine	8.23	19.32	11.92	23.87	9.37	26.30	0.02	0.09	0.35	1.55	0.17	0.40	0.34	6,291.88	27,558.44
LMGP-45	45	Turbine Compressor Exhaust Venting	-	-	-	-	2.90	12.68	-	-	-	-	-	-	-	1,520.94	6,661.70
LMGP-46	46	Flare	0.46	2.03	2.11	9.25	0.32	1.42	7.77E-05	3.40E-04	-	-	0.00E+00	0.00E+00	-	797.98	3,495.13
LMGP4-TK1	LMGP4-TK1	Methanol Tank	-	-	-	1	0.02	4.33E-03	-	-	-	ı	0.02	4.33E-03	-	-	-
LMGP4-TK2	LMGP4-TK2	Produced Water Tank	-	-	-	1	1.93	0.05	-	-	-	ı	0.23	2.99E-03	-	1.72	0.15
LMGP4-FUG	FUG	Phase 4 Fugitive Emissions 4	-	-	-	-	0.44	1.92	-	-	-	-	8.92E-03	0.04	-	2.09	9.14
LMGP-47	47	Vapor Combustion Unit 5	0.30	0.43	1.37	1.94	3.87	5.29	2.19E-05	9.59E-05	-	ı	0.58	0.57	1.84E-04	631.47	2,765.84
LMGP-48	48	Emergency Generator 1	1.33	0.07	2.39	0.12	0.93	0.05	2.73E-03	1.36E-04	0.09	4.50E-03	0.15	7.52E-03	4.76E-03	670.00	33.50
LMGP-49 through -53	47	5 Condensate Tanks	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
					L	M5 Emissions	Sources										
LMGP 54 - NEW	54	Res. Compressor; Solar Centaur 50-6100S Turbine	8.23	19.32	11.92	23.87	9.37	26.30	0.02	0.09	0.35	1.55	0.17	0.40	0.34	6,291.88	27,558.44
LMGP 55 - NEW	55	Res. Compressor; Solar Centaur 50-6100S Turbine	8.23	19.32	11.92	23.87	9.37	26.30	0.02	0.09	0.35	1.55	0.17	0.40	0.34	6,291.88	27,558.44
LMGP 56 - NEW	56	Res. Compressor; Solar Centaur 50-6100S Turbine	8.23	19.32	11.92	23.87	9.37	26.30	0.02	0.09	0.35	1.55	0.17	0.40	0.34	6,291.88	27,558.44
LMGP 57 - NEW	57	Turbine Compressor Exhaust Venting	-	-	-	-	2.90	12.68	-	-	-	-	-	-	-	1,520.94	6,661.70
LMGP 58 - NEW	58	Flare	0.46	2.03	2.11	9.25	0.32	1.42	7.77E-05	3.40E-04	-	-	-	-	-	797.98	3,495.13
LMGP5-TK1 - NEW	LMGP5-TK1	Methanol Tank	-	_	-	-	0.02	4.33E-03	-	-	-	-	0.02	4.33E-03	-	-	-
LMGP5-TK2 - NEW	LMGP5-TK2	Produced Water Tank	-	-	-	-	1.93	0.05	-	-	-	-	0.23	2.99E-03	-	1.72	0.15
LMGP5-TK3 - NEW	LMGP5-TK3	Produced Water Tank	-	-	-	-	1.93	0.05	-	-	-	-	0.23	2.99E-03	-	1.72	0.15
LMGP5-TK4 - NEW	LMGP5-TK4	Produced Water Tank	-	-	-	-	1.93	0.05	-	-	-	-	0.23	2.99E-03	-	1.72	0.15
LMGP-MSS	LMGP-MSS	MSS Emissions	-	9.33	-	19.53	-	71.97	-	-	-	1.38	-	1.27	-	-	-
LMGP5-FUG - NEW	FUG	Fugitive Emissions	-	-	-	-	0.10	0.44	-	-	-	-	9.48E-04	4.15E-03	-	0.85	3.74
•		PRE-PROJECT EMISSIONS FROM LMGP	96.36	218.25	125.33	312.52	119.39	350.42	6.39	1.18	4.15	16.70	9.18	20.47	6.00	58,682.38	245,418.36
		POST-PROJECT EMISSIONS FROM LMGP	96.36	218.25	125.33	312.52	119.39	350.42	6.39	1.18	4.15	16.70	9.18	20.47	6.00	58,682.38	245,418.36
		PRE-PROJECT TOTAL FACILITY EMISSIONS	102.78	246.20	127.77	322.31	249.26	380.05	6.41	1.27	4.72	19.21	18.61	24.95	7.13	63,835.80	267,990.33
	POST-PROJECT TOTAL FACILITY EMISSIONS			246.39	129.13	328.30	249.77	382.29	6.41	1.28	4.85	19.77	18.61	24.95	6.70	63,578.91	266,865.17
		PROJECT EMISSION CHANGE	0.04	0.19	1.37	5.99	0.51	2.24	8.68E-04	3.80E-03	0.13	0.56	-1.01E-03	-4.43E-03	-4.23E-01	-2.57E+02	-1.13E+03

# NOTES:

 $<sup>^{6}</sup>$  The facility-wide criteria pollutant emissions exclude fugitives when compared to the major source thresholds.

	N	O <sub>X</sub>	C	0	V	OC	S	$0_2$	P	M	Total	HAP	Formaldehyde	С	CO2e	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	tpy	lb/hr	tpy	
Total Site-wide Emissions	102.83	246.39	129.13	328.30	249.77	382.29	6.41	1.28	4.85	19.77	18.61	24.95	6.70	63,579	266,865	
Facility-wide Emissions minus fugitives <sup>6</sup>	102.83	246.39	129.13	328.30	243.30	353.92	6.41	1.28	4.85	19.77	18.35	23.84	6.70	63,541	266,700	
Title V Thresholds		100		100		100		100		100		25	10	-	100,000	
Total emissions exceed Title V thresholds?		YES		YES		YES		NO		NO		NO	NO	-	YES	
PSD SERs	-	40	-	100	-	40	-	40	-	25	-	-	-	-	-	
Project emissions exceed PSD SERs?	-	NO	-	NO	-	NO	-	NO	-	NO	-	-	-	-	-	
PSD Thresholds		250		250		250		250		250		-	-			
Total emissions exceed PSD thresholds?		NO		YES		YES		NO		NO		-	-			

<sup>&</sup>lt;sup>1</sup> LMGP6 and LMGP7are emergency generators and emissions are based on 100 hours per year operation, which is the maximum number of hours allowed for maintenance, testing and other non-emergency operations under 40 CFR 63.6640(f). The LMGP-48 emergency generator engine emissions are based on 500 hours per year of operation.

<sup>&</sup>lt;sup>2</sup> Any emissions from this unit are from associated equipment leaks and are included in plant fugitive emissions.

 $<sup>^3</sup>$  LMGP3 has 1 produced water tank and 6 lube oil tanks which have negligible emissions (emissions are considered < 0.01 lb/hr and < 0.01 tpy).  $^4$  LMGP4 has 24 lube oil tanks which have negligible emissions (emissions are considered < 0.01 lb/hr and < 0.01 tpy).

LMGP4 has 24 lube oil tanks which have negligible emissions (er 5 Condensate tank emissions already accounted for in LMGP-47.

Targa Badlands LLC Smokey Compressor Station Engines Emission Calculation EU-SCS10a

Smokey Compressor Statio	Smokey Compressor Station Engine Data Rich Burn								
IC Engine Make <sup>1</sup>	Wau	kesha							
IC Engine Model <sup>1</sup>	704	2GSI							
Power Rating <sup>1</sup>	1,500	bhp							
Heat Rate (HHV) <sup>1</sup>	8,046	Btu/bhp-hr							
Duty (input)	12.07	MMBtu/hr							
Fuel Flow (100% load)	194.00	scfm							
Hours per Year	8,760	hr/yr							

			Emissio	n Rate	
Criteria Pollutant	Emissio	n Factors	(lb/hr)	(tpy)	Source of Emission Factors
$NO_x$	1.00	g/bhp-hr	3.31	14.48	Manufacturer
СО	0.60	g/bhp-hr	1.98	8.69	Manufacturer
VOC	0.33	g/bhp-hr	1.08	4.75	Manufacturer
Formaldehyde	0.028	g/bhp-hr	0.09	0.41	Manufacturer
$SO_2^2$	5.88E-04	lb/MMBtu	0.01	0.031	AP-42 Tbl 3.2-3; 4SRB (7/00)
$PM_{10}^{3}$	0.019	lb/MMBtu	0.23	1.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
$PM_{2.5}^{3}$	0.019	lb/MMBtu	0.23	1.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
TSP	0.019	lb/MMBtu	0.23	1.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
Total HAP	-	-	0.24	1.04	AP-42 Tbl 3.2-3; 4SRB (7/00); Manufacturer

			GHG Em	issions	
GHG	Emission	n Factors	lb/hr	tpy	Source of Emission Factors
$CO_2$	450.00	g/bhp-hr	1,488.13	6,518.00	Manufacturer
CH <sub>4</sub>	0.52	g/bhp-hr	1.72	7.53	Manufacturer
CO <sub>2</sub> e	464.00	g/bhp-hr	1,534.43	6,720.78	Manufacturer

# Sample Calculations:

(bhp) (Btu/bhp-hr) (MM/ $10^6$ ) = MMBtu/hr; (MMBtu/hr) / (Btu/scf) ( $10^6$ /MM) = scf/hr (g/bhp-hr) (bhp) (lb/453.59 g) = lb/hr; (lb/MMBtu) (MMBtu/hr) = lb/hr

(lb/hr) (hrs/yr) (ton/2000 lb) = tons/yr

- $1. \ Information from \ manufacturer's \ specification \ sheet \ provided \ by \ Targa \ on \ 10/13/2023.$
- $2. \ SO_2 \ emissions \ based \ on \ AP-42 \ Section \ 3.2, Table \ 3.2-3 \ footnote \ e \ (7/00), which is based \ on \ 100\% \ conversion \ of sulfur \ to \ SO_2 \ at \ 2,000 \ grains/MMscf.$
- 3. Emission factor for TSP,  $PM_{10}$  and  $PM_{2.5}$  from AP-42 Section 3.2, Table 3.2-3 (7/00); includes  $PM_{10}/PM_{2.5}$  filterable (9.50e-03 lb/MMBtu) and PM condensable (9.91e-3 lb/MMBtu) = 0.01941 lb/MMBtu.

НАР	Emission Factors 1	HAP Emissions				
	(lb/MMBtu)	(lb/hr)	(tpy)			
1,1,2,2-Tetrachloroethane	2.53E-05	3.05E-04	1.34E-03			
1,1,2-Trichloroethane	1.53E-05	1.85E-04	8.09E-04			
1,3-Butadiene	6.63E-04	8.00E-03	0.04			
1,3-Dichloropropene	1.27E-05	1.53E-04	6.71E-04			
Acetaldehyde	2.79E-03	0.03	0.15			
Acrolein	2.63E-03	0.03	0.14			
Benzene	1.58E-03	0.02	0.08			
Carbon Tetrachloride	1.77E-05	2.14E-04	9.36E-04			
Chlorobenzene	1.29E-05	1.56E-04	6.82E-04			
Chloroform	1.37E-05	1.65E-04	7.24E-04			
Ethylbenzene	2.48E-05	2.99E-04	1.31E-03			
Ethylene Dibromide	2.13E-05	2.57E-04	1.13E-03			
Formaldehyde <sup>2</sup>	2.80E-02	0.09	0.41			
Methanol	3.06E-03	0.04	0.16			
Methylene Chloride	4.12E-05	4.97E-04	2.18E-03			
Naphthalene	9.71E-05	1.17E-03	5.13E-03			
РАН	1.41E-04	1.70E-03	7.45E-03			
Styrene	1.19E-05	1.44E-04	6.29E-04			
Toluene	5.58E-04	6.73E-03	0.03			
Vinyl Chloride	7.18E-06	8.67E-05	3.80E-04			
Xylene	1.95E-04	2.35E-03	0.01			
Total HAP Emiss	sions	0.24	1.04			

<sup>1.</sup> HAP emission factors from AP-42 Section 3.2, Table 3.2-3 (7/00).

<sup>2.</sup> Formaldehyde emission factor from catalyst manufacturer specification sheet, provided by Targa on 10/13/2023, with an added 10% safety factor. Emission Factor is in g/hp-hr

Manufacturer Control Efficiency Calculations							
Pollutant	Engine Output <sup>1</sup> (g/hp-hr)	Engine Output  (g/hp-hr)					
NO <sub>x</sub>	12.4	1.00					
$CO^2$	9.0	0.60					
VOC <sup>2</sup>	0.16	0.30					
Formaldehyde <sup>2</sup>	0.02	0.03					

<sup>1.</sup> Information from engine spec sheet, provided by Targa on 10/13/2023.

<sup>2.</sup> Post-catalyst output emission factor from catalyst spec sheet provided by Targa on 10/13/2023 with an added 40% safety factor for formaldehyde and a 20% safety factor for CO. The VOC emission factor has also been doubled for conservatism.

# **APPENDIX B – VENDOR DATA**



## Targa Genric at Elevatin and PL Spec Fuel - TBD

# VHP - L7042GSI S5

MAY RATING SITE RATING AT MAXIMUM INLET AIR

RJ Mann Gary Thompson			Gas Compression
ENGINE SPEED (rpm):	1200	NOx SELECTION (g/bhp-hr):	Customer Catalyst
DISPLACEMENT (in3):	7040	COOLING SYSTEM:	JW, IC + OC
COMPRESSION RATIO:	9.7:1	INTERCOOLER WATER INLET (°F):	130
IGNITION SYSTEM:	ESM2	JACKET WATER OUTLET (°F):	180
EXHAUST MANIFOLD:	Water Cooled	JACKET WATER CAPACITY (gal):	100
COMBUSTION:	Rich Burn, Turbocharged	AUXILIARY WATER CAPACITY (gal):	11
ENGINE DRY WEIGHT (lbs):	24250	LUBE OIL CAPACITY (gal):	190
AIR/FUEL RATIO SETTING:	0.38% CO	MAX. EXHAUST BACKPRESSURE (in. H2O):	20
ENGINE SOUND LEVEL (dBA)	104	MAX. AIR INLET RESTRICTION (in. H2O):	15
IGNITION TIMING:	ESM2 Controlled	EXHAUST SOUND LEVEL (dBA)	111

 SITE CONDITIONS:

 FUEL:
 Natural Gas
 ALTITUDE (ft):
 2000

 FUEL PRESSURE RANGE (psig):
 40 - 60
 MAXIMUM INLET AIR TEMPERATURE (°F):
 100

 FUEL HHV (BTU/ft3):
 1,035.2
 FUEL WKI:
 91.8

 FUEL LHV (BTU/ft3):
 935.8
 91.8

#### SITE SPECIFIC TECHNICAL DATA

SITE SPECIFIC TECHNICAL DATA		AT 100 °F	TEMPERATURE OF 100 °F			
POWER RATING	UNITS	AIR TEMP	100%	75%	50%	
CONTINUOUS ENGINE POWER	BHP	1500	1500	1125	757	
OVERLOAD	% 2/24 hr	0	0	-	-	
MECHANICAL EFFICIENCY (LHV)	%	35.0	35.0	33.8	31.3	
CONTINUOUS POWER AT FLYWHEEL	BHP	1500	1500	1125	757	
based on no auxiliary engine driven equipment						
	· · · · · · · · · · · · · · · · · · ·	· ·		•	·	

AVAILABLE TURNDOWN SPEED RANGE	RPM	900 - 1200
--------------------------------	-----	------------

FUEL CONSUMPTION						
FUEL CONSUMPTION (LHV)		BTU/BHP-hr	7274	7274	7533	8147
FUEL CONSUMPTION (HHV)		BTU/BHP-hr	8046	8046	8333	9012
FUEL FLOW	based on fuel analysis LHV	SCFM	194	194	151	110

HEAT REJECTION					
JACKET WATER (JW)	BTU/hr x 1000	3055	3055	2439	1848
LUBE OIL (OC)	BTU/hr x 1000	458	458	415	366
INTERCOOLER (IC)	BTU/hr x 1000	428	428	229	80
EXHAUST	BTU/hr x 1000	2818	2818	2162	1553
RADIATION	BTU/hr x 1000	544	544	529	515

EMISSIONS (ENGINE OUT):					
NOx (NO + NO2)	g/bhp-hr	12.42	12.42	12.81	12.67
CO	g/bhp-hr	9.02	9.02	9.28	9.74
THC	g/bhp-hr	0.58	0.58	0.75	0.94
NMHC	g/bhp-hr	0.058	0.058	0.075	0.093
NM,NEHC (VOC)	g/bhp-hr	0.016	0.016	0.020	0.025
CO2	g/bhp-hr	450	450	467	505
CO2e (Methane GWP: 25)	g/bhp-hr	464	464	483	526
CH2O	g/bhp-hr	0.050	0.050	0.050	0.050
CH4	g/bhp-hr	0.52	0.52	0.68	0.85

AIR INTAKE / EXHAUST GAS					
INDUCTION AIR FLOW	SCFM	2042	2042	1586	1155
EXHAUST GAS MASS FLOW	lb/hr	9492	9492	7373	5369
EXHAUST GAS FLOW at exhaust temp, 14.5 psia	ACFM	6488	6488	4987	3596
EXHAUST TEMPERATURE	°F	1078	1078	1062	1047

HEAT EXCHANGER SIZING <sup>12</sup>		
TOTAL JACKET WATER CIRCUIT (JW)	BTU/hr x 1000	3465
TOTAL AUXILIARY WATER CIRCUIT (IC + OC)	BTU/hr x 1000	1004

COOLING SYSTEM WITH ENGINE MOUNTED WATER PUMPS		
JACKET WATER PUMP MIN. DESIGN FLOW	GPM	450
JACKET WATER PUMP MAX. EXTERNAL RESTRICTION	psig	16
AUX WATER PUMP MIN. DESIGN FLOW	GPM	79
AUX WATER PUMP MAX. EXTERNAL RESTRICTION	psig	36



# Targa Genric at Elevatin and PL Spec Fuel - TBD

VHP - L7042GSI S5 RJ Mann Gary Thompson Gas Compression

FUEL COMPOSITION					
HYDROCARBONS:	Mole or Vo	lume %		FUEL:	Natural Gas
Methane	CH4	93		FUEL PRESSURE RANGE (psig):	40 - 60
Ethane	C2H6	4		FUEL WKI:	91.8
Propane	C3H8	1			
Iso-Butane	I-C4H10	0		FUEL SLHV (BTU/ft3):	919.50
Normal Butane	N-C4H10	0		FUEL SLHV (MJ/Nm3):	36.16
Iso-Pentane	I-C5H12	0			
Normal Pentane	N-C5H12	0		FUEL LHV (BTU/ft3):	935.78
Hexane	C6H14	0		FUEL LHV (MJ/Nm3):	36.80
Heptane	C7H16	0		, ,	
Ethene	C2H4	0		FUEL HHV (BTU/ft3):	1035.15
Propene	C3H6	0		FUEL HHV (MJ/Nm3):	40.71
	SUM HYDROCARBONS	98		FUEL DENSITY (SG):	0.60
NON-HYDROCARBONS:					
Nitrogen	N2	0		Standard Conditions per ASTM D3588-91 [60°F	and 14.696psia] and
Oxygen	O2	0		ISO 6976:1996-02-01[25, V(0;101.325)].  Based on the fuel composition, supply pressure	and townsons timed
Helium	He	0		hydrocarbons may be present in the fuel. No liqu	
Carbon Dioxide	CO2	2		allowed in the fuel. The fuel must not contain any	
Carbon Monoxide	CO	0		Waukesha recommends both of the following:	
Hydrogen	H2	0		1) Dew point of the fuel gas to be at least 20°F (	
Water Vapor	H2O	0		measured temperature of the gas at the inlet of t regulator.	<u> </u>
				A fuel filter separator to be used on all fuels ex	cept commercial
	TOTAL FUEL	100		quality natural gas. Refer to the 'Fuel and Lubrication' section of 'Tec	hnical Data' or contact
				the Waukesha Application Engineering Departm	
				information on fuels, or LHV and WKI* calculatio	
				* Trademark of INNIO Waukesha Gas Engines I	nc.
FUEL CONTAMINANTS					
Total Sulfur Compounds		0	% volume	Total Sulfur Compounds	0 µg/BTU
Total Halogen as Chloride		0	% volume	Total Halogen as Chloric	0 µg/BTU
Total Ammonia		0	% volume	Total Ammonia	0 μg/BTU
<u>Siloxanes</u>				Total Siloxanes (as Si)	0 μg/BTU
Tetramethyl silane		0	% volume		
Trimethyl silanol		0	% volume		
Hexamethyldisiloxane (L2)		0	% volume	Calculated fuel contaminant analysis	will depend on
Hexamethylcyclotrisiloxane (D3)		0	% volume	the entered fuel composition and sel	ected engine
Octamethyltrisiloxane (L3)		0	% volume	model.	· ·
Octamethylcyclotetrasiloxane (D4)	)	0	% volume		
Decamethyltetrasiloxane (L4)		0	% volume		
Decamethylcyclopentasiloxane (D	5)	0	% volume		
Dodecamethylpentasiloxane (L5)	,	0	% volume		
Dodecamethylcyclohexasiloxane (	(D6)	0	% volume		
Others	.= =/	0	% volume		

% volume

Others



# Targa Genric at Elevatin and PL Spec Fuel - TBD RJ Mann Gary Thompson

VHP - L7042GSI S5

Gas Compression

#### NOTES

- 1. All data is based on engines with standard configurations unless noted otherwise.
- 2. Power rating is adjusted for fuel, site altitude, and site air inlet temperature, in accordance with ISO 3046/1 with tolerance of ± 3%.
- 3. Fuel consumption is presented in accordance with ISO 3046/1 with a tolerance of -0 / +5% at maximum rating. Fuel flow calculation based on fuel LHV and fuel consumption with a tolerance of -0/+5%. For sizing piping and fuel equipment, it is recommended to include the 5% tolerance.
- 4. Heat rejection tolerances are ± 30% for radiation, and ± 8% for jacket water, lube oil, intercooler, and exhaust energy.
- 5. Emission levels for engines with Waukesha supplied 3-way catalyst are given at catalyst outlet flange. For all other engine models, emission levels are given at engine exhaust outlet flange prior to any after treatment. Values are based on a new engine operating at indicated site conditions, and adjusted to the specified timing and air/fuel ratio at rated load. Catalyst out emission levels represent emission levels the catalyst is sized to achieve. Manual adjustment may be necessary to achieve compliance as catalyst-lengine age. Catalyst-out emission levels are valid for the duration of the engine warranty. Emissions are at an absolute humidity of 75 grains H2O/lb (10.71 g H2O/kg) of dry air. Emission levels may vary subject to instrumentation, measurement, ambient conditions, fuel quality, and engine variation. Engine may require adjustment on-site to meet emission values, which may affect engine performance and heat output. NOx, CO, THC, and NMHC emission levels are listed as a not to exceed limit, all other emission levels are estimated. CO2 emissions based on EPA Federal Register/Vol. 74, No. 209/Friday, October 30, 2009 Rules and Regulations 56398, 56399 (3) Tier 3 Calculation Methodology, Equation C-5.
- 6. Air flow is based on undried air with a tolerance of  $\pm$  7%.
- 7. Exhaust temperature given at engine exhaust outlet flange with a tolerance of ± 50°F (28°C).
- 8. Exhaust gas mass flow value is based on a "wet basis" with a tolerance of ± 7%.
- 9. Inlet air restrictions based on full rated engine load. Exhaust backpressure based on 140.6 PSI BMEP and 1200 RPM. Refer to the engine specification section of Waukesha's standard technical data for more information.
- 10. Cooling circuit capacity, lube oil capacity, and engine dry weight values are typical.
- 11. Fuel must conform to Waukesha's "Gaseous Fuel Specification" S7884-7 or most current version. Fuel may require treatment to meet current fuel specification.
- 12. Heat exchanger sizing values given as the maximum heat rejection of the circuit, with applied tolerances and an additional 5% reserve factor.
- 13. Fuel volume flow calculation in english units is based on 100% relative humidity of the fuel gas at standard conditions of 60°F and 14.696 psia (29.92 inches of mercury; 101.325 kPa).
- 14. Fuel volume flow calculation in metric units is based on 100% relative humidity of the fuel gas at a combustion temperature of 25°C and metering conditions of 0°C and 101.325 kPa (14.696 psia; 29.92 inches of mercury). This is expressed as [25, V(0;101.325)].
- 15. Engine sound data taken with the microphone at 1 m (3.3 ft) from the side of the engine at the approximate front-to-back centerline. Microphone height was at intake manifold level. Engine sound pressure data may be different at front, back and opposite side locations. Exhaust sound data taken with microphone 1 meter (3.3 ft) away and 1 meter (3.3 ft) to the side of the exhaust outlet.
- 16. Due to variation between test conditions and final site conditions, such as exhaust configuration and background sound level, sound pressure levels under site conditions may be different than those tabulated above.
- 17. Cooling system design flow is based on minimum allowable cooling system flow. Cooling system maximum external restriction is defined as the allowable restriction at the minimum cooling system flow.
- 18. Continuous Power Rating: The highest load and speed that can be applied 24 hours per day, seven days per week, 365 days per year except for normal maintenance at indicated ambient reference conditions and fuel. No engine overload power rating is available.
- 19. emPact emission compliance available for entire range of operable fuels; however, fuel system and/or O2 set point may need to be adjusted in order to maintain compliance.
- 20. In cold ambient temperatures, heating of the engine jacket water, lube oil and combustion air may be required. See Waukesha Technical Data.
- 21. Available Turndown Speed Range refers to the constant torque speed range available. Reduced power may be available at speeds outside of this range. Contact application engineering.

#### **SPECIAL REQUIREMENTS**



# **Equipment Specification**

Proposal Number: RJM-23-006709 Rev(1) **Proposal** Information

Engine Controls & Panels/Compressor Parts

Project Reference: Targa ND 7042GSI S5

**Engine** Information

Waukesha Engine Make: Engine Model: 7042GSI Rated Speed: 1200 RPM Fuel Description: Natural Gas Hours Of Operation: 8760 Hours per year

Load: 100%

Speed: Rated Power Output: 1,500 bhp **Exhaust Flow Rate:** 9.492 lb/hr 1,078 ° F **Exhaust Temperature:** 0.38% H<sub>2</sub>O: 15%

10/12/2023

#### **Emission Data** (100% Load)

	Raw Engine Emissions							Target Outlet Emissions					
Emission	g/bhp- hr	tons/yr	ppmvd @ 15% O <sub>2</sub>	ppmvd	g/kW- hr	lb/MW- hr	g/bhp- hr	tons/yr	ppmvd @ 15% O <sub>2</sub>	ppmvd	g/kW- hr	lb/MW- hr	Calculated Reduction
NO <sub>x</sub> *	12.42	179.9	923	3,211	16.655	36.72	1	14.48	74	259	1.341	2.96	91.9%
СО	9.02	130.65	1,101	3,830	12.096	26.67	0.5	7.24	61	212	0.671	1.48	94.5%
NMNEHC**	0.16	2.32	34	119	0.215	0.47	0.14	2.03	30	104	0.188	0.41	12.5%
CH <sub>2</sub> O	0.05	0.72	6	20	0.067	0.15	0.02	0.29	2	8	0.027	0.06	60%

Date:

O<sub>2</sub>:

#### Replacement **Element**

#### **Catalyst (Replacement Catalyst)**

**Element Model Number:** MECB-TW-RL-3075-0000-350

Number of Catalyst Layers:

Catalyst Back Pressure: 4.0 inH2O (Clean) Design Exhaust Flow Rate: 9,492 lb/hr 1,078° F Design Exhaust Temperature:

Dimensions: Ø 30.75 in

Exhaust Temperature Limits\*\*\*: 750° F – 1250° F (catalyst inlet); 1350° F (catalyst outlet)

System Pressure Loss: 4.0 inH2O (Clean)

<sup>\*</sup> MW referenced as NO2

<sup>\*\*</sup> MW referenced as CH4. Propane in the exhaust shall not exceed 15% by volume of the NMHC compounds in the exhaust, excluding aldehydes. The 15% (vol.) shall be established on a wet basis, reported on a methane molecular weight basis. The measurement of exhaust NMHC composition shall be based upon EPA method 320 (FTIR), and shall exclude formaldehyde.

General catalyst temperature operating range. Performance is based on the Design Exhaust Temperature.

# **APPENDIX C – APPLICATION FORMS**



# PERMIT APPLICATION FOR AIR CONTAMINANT SOURCES

NORTH DAKOTA DEPARTMENT OF ENVIRONMENTAL QUALITY DIVISION OF AIR QUALITY SFN 8516 (9-2021)

SECTION A - FA		RMATION						
Name of Firm or Org Targa Badlands LLC	janization							
Applicant's Name								
Dwayne Burks								
Title				one Nun	nber	E-mail Add		
Vice President Opera		44	(918) 574	4-3862		hburks@targ	garesources.com	
Contact Person for A Spencer Roberts	Air Pollution Ma	atters						
Title Environmental Specialis	t		Telepho (713) 584	one Num	nber	E-mail Add	dress berts@targaresources.com	
Mailing Address (Str 1939 125th Avenue NW	eet & No.)		(1.10) 00	· · · · · <del>-</del>		- Сропости	2010@101901	
City Watford City			State ND				ZIP Code 58854	
Facility Name Little Missouri Gas Plant	t		•					
Facility Address (Str. 1939-125th Avenue NW								
City Watford City			State ND				ZIP Code 58854	
County			s NAD 83	in Decir	mal De	egrees (to fo	orth decimal degree)	
McKenzie		Latitude 47.69611111				Longitude -103.26194444		
Legal Description of	Facility Site					1		
Quarter NE	Quarter SE	Sec 30	tion	on Townsh 149N		ship	Range 98W	
Land Area at Facility  121 Acres (or)		q. Ft.	MSL Elevation at Facility  7,200 ft					
SECTION B - GE	NERAL NA	TURE OF E	BUSINE	SS				
		North Amer				Standard Industrial		
Describe Nature of E	Business	Classification	on Syster	n Numbe	er	Classificat	ion Number (SIC)	
Natural Gas P	rocessing		21311	2		1321		
SECTION C - GE	NERAL PER	RMIT INFO	RMATIC	ON				
Type of Permit?	Permit to Cor	nstruct (PTC)	) 🗆	Permit to	о Оре	rate (PTO)		
If application is for a		struct, please						
Planned Start Const TBD	ruction Date		Pla TBI		nd Co	nstruction D	ate	

# SECTION D - SOURCE IDENTIFICATION AND CATEGORY OF EACH SOURCE INCLUDED ON THIS PERMIT APPLICATION

		Pe	rmit to	Constr	uct		Minor	Source	e Permi	t to Op	erate	
Your Source ID Number	Source or Unit (Equipment, Machines, Devices, Boilers, Processes, Incinerators, Etc.)	New Source	Existing Source Modification	Existing Source Expansion	Existing Source Change of Location	New Source	Existing Source Initial Application	Existing Source After Modification	Existing Source After Expansion	Existing Source After Change of Location	Existing Source After Change of Ownership	Other
SCS-10a	One (1) 1,500 bhp engine	<b>√</b>										

Add additional pages if necessary

## **SECTION D2 – APPLICABLE REGULATIONS**

OLU II OII DE	ALL EIGABLE REGGEATIONS
Source ID No.	Applicable Regulations (NSPS/MACT/NESHAP/etc.)
Facility-wide	NSPS JJJJ/MACT ZZZZ

# SECTION E - TOTAL POTENTIAL EMISSIONS

Pollutant	Amount (Tons Per Year)
NO <sub>x</sub>	246.39
CO	328.30
PM	19.77

SFN 8516 (9-2021) Page 3

Pollutant	Amount (Tons Per Year)
PM <sub>10</sub> (filterable and condensable)	19.77
PM <sub>2.5</sub> (filterable and condensable)	19.77
SO <sub>2</sub>	1.28
VOC	382.29
GHG (as CO <sub>2</sub> e)	266,865
Largest Single HAP	Formaldehyde; 6.70
Total HAPS	24.95

<sup>\*</sup>If performance test results are available for the unit, submit a copy of test with this application. If manufacturer guarantee is used provide spec sheet.

### SECTION F1 - ADDITIONAL FORMS

Indi	Indicate which of the following forms are attached and made part of the application						
	Air Pollution Control Equipment		Fuel Burning Equipment Used for Indirect				
	(SFN 8532)		Heating (SFN 8518)				
	Construct/Operate Incinerators		Hazardous Air Pollutant (HAP) Sources				
	(SFN 8522)		(SFN 8329)				
	Natural Gas Processing Plants		Manufacturing or Processing Equipment				
	(SFN 11408)		(SFN 8520)				
	Glycol Dehydration Units		Volatile Organic Compounds Storage Tank				
	(SFN 58923)		(SFN 8535)				
	Flares		Internal Combustion Engines and Turbines				
	(SFN 59652)		(SFN 8891)				
	Grain, Feed, and Fertilizer Operations		Oil/Gas Production Facility Registration				
	(SFN 8524)		(SFN 14334)				

# SECTION F2 – OTHER ATTACHMENTS INCLUDED AS PART OF THIS APPLICATION

1.	Application Report		Site Layout
2.	Emission Calculations	5.	
3.	Vendor Provided Information	6.	

I, the undersigned applicant, am fully aware that statements made in this application and the attached exhibits and statements constitute the application for Permit(s) to Construct and/or Operate Air Contaminant sources from the North Dakota Department of Environmental Quality and certify that the information in this application is true, correct and complete to the best of my knowledge and belief. Further, I agree to comply with the provisions of Chapter 23.1-06 of the North Dakota Century Code and all rules and regulations of the Department, or revisions thereof. I also understand the permit is nontransferable and, if granted a permit, I will promptly notify the Department upon sale or legal transfer of this permitted establishment.

Signature Cocusigned by:	Date
Dwayne Burks 6694902386AA47A	11/14/2023

Stack Diameter (feet at top)

1.33



# PERMIT APPLICATION FOR INTERNAL COMBUSTION ENGINES AND TURBINES

NORTH DAKOTA DEPARTMENT OF ENVIRONMENTAL QUALITY **DIVISION OF AIR QUALITY** SFN 8891 (9-2021)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM.

- Must include SFN 8516 or SFN 52858

SECI	ION A -	GEN	IEKAL	INFORMAI	ION		
	4 -:	_				 	 

SECTION A - GENERAL INFORMATION							
Name of Firm or Organization	Facility Name						
Targa Badlands LLC	Smokey Compressor Station						
SECTION B - FACILITY AND UNIT INFORM	IATION						
Source ID Number (From form SFN 8516) SCS-10a							
Type of Unit Stationary Natural Gas-Fired Eng	ne Emergency Use Only						
(check all Stationary Diesel and Dual Fuel E							
that apply) Stationary Gasoline Engine	Peaking						
Stationary Natural Gas-Fired Turk	ine Demand Response						
Other – Specify:	· — ·						
SECTION C - MANUFACTURER DATA							
Make Model	Date of Manufacture						
Waukesha 7042GSI	03/2021						
Reciprocating Internal Combustion Engine							
■ Spark Ignition ☐ Compression Ignition ☐	] Lean Burn						
	Rich Burn						
Maximum Rating (BHP @ rpm)	Operating Capacity (BHP @ rpm)						
1,500 BHP @ 1200 rpm	1,500 BHP @ 1200 rpm						
Engine Subject to:							
40 CFR 60, Subpart IIII							
40 CFR 60, Subpart JJJJ							
■ 40 CFR 63, Subpart ZZZZ							
40 CFR 60, Subpart OOOO (for compresso							
40 CFR 60, Subpart OOOOa (for compress	ors)						
Turbine							
Dry Low Emissions?  Yes No							
Heat Input (MMBtu/hr) Maximum Rating (HP)	75% Rating (HP) Efficiency						
Turbine Subject to: ☐ 40 CFR 60, Subpart GG ☐ 40 CFR 60, Subpart GG	art KKKK						
SECTION D - FUELS USED							
Natural Gas (10 <sup>6</sup> cu ft/year) 102.0 MMscf/yr	Percent Sulfur Percent H <sub>2</sub> S						
Oil (gal/year)	Percent Sulfur Grade No.						
LP Gas (gal/year)	Other – Specify:						
SECTION E – NORMAL OPERATING SCHEDULE							
Hours Per Day Days Per Week Weeks Per Year 24 52	Hours Per Year   Peak Production Season (if any)						
SECTION F – STACK PARAMETERS							
Emission Point ID Number Stack Height Above Ground Level (feet)							
SCS-10a	48						

Gas Discharged (SCFM)

6,488

Exit Temp (°F)

1,078

Gas Velocity (FPS)

SFN 8891 (9-2021) Page 2

SECTION G -	- EMISSION	CONTROL	<b>EQUIPMENT</b>
-------------	------------	---------	------------------

Is any emission control ed	uipment installed on this unit?
□ No ■	Yes – Complete and attach form SFN 8532

## **SECTION H - MAXIMUM AIR CONTAMINANTS EMITTED**

Pollutant	Maximum Pounds Per Hour	Amount (Tons Per Year)	Basis of Estimate*
NOx	3.31	14.48	Manufacturer
СО	1.98	8.69	Manufacturer w/ safety factor
PM	0.23	1.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
PM <sub>10</sub> (filterable and condensable)	0.23	1.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
PM <sub>2.5</sub> (filterable and condensable)	0.23	1.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
SO <sub>2</sub>	0.01	0.03	AP-42 Tbl 3.2-3; 4SRB (7/00)
VOC	1.08	4.75	Manufacturer w/ safety factor
GHG (as CO <sub>2</sub> e)	1,534.43	6,720.78	Manufacturer
Largest Single HAP	0.09	0.41	Formaldehyde; Manufacturer w/ safety factor
Total HAPS	0.24	1.04	AP-42 Tbl 3.2-3; 4SRB (7/00); Manufacturer

<sup>\*</sup> If performance test results are available for the unit, submit a copy of test with this application, if manufacture data used, submit manufacturers specification sheets.

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS?	If "NO" a Compliance Schedule (SFN 61008) must be completed and attached.
■ YES □ NO	

Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

# SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Environmental Quality Division of Air Quality 4201 Normandy Street, 2<sup>nd</sup> Floor Bismarck, ND 58503-1324 (701) 328-5188



# PERMIT APPLICATION FOR AIR POLLUTION CONTROL EQUIPMENT

NORTH DAKOTA DEPARTMENT OF ENVIRONMENTAL QUALITY DIVISION OF AIR QUALITY SFN 8532 (9-2021)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM.

- Must also include forms SFN 8516 or SFN 52858

<u> </u>	A - OLITLI	AL IIII OKIMATIC	/14				
Name of Firm or Organization Facility Name							
Targa Badlands LLC				Smokey Compressor Station			
Source ID SCS-10a	Source ID No. of Equipment being Controlled						
SECTION	N B – EQUIPN	MENT					
Type:	Cyclone	☐ Multiclo	ne 🗌 Ba	aghouse	☐ Elec	ctrostatic Precipitator	
	☐ Wet Scrubb	oer ☐ Spray D	ryer	are/Combu	ıstor		
	Other – Specify: NSCR, Standard						
Name of M Miratech	/lanufacturer	Model Nur MECB-TW-F	nber RL-3075-0000-3	50	Date to B	e Installed	
Application	า:	•			•		
☐ Boiler		Kiln	Engine	Othe	er – Specify	<b>/</b> :	
Pollutants	Removed	NOx	СО		СНО	VOC	
Design Eff	iciency (%)	91.9	94.5	60		12.5	
Operating Efficiency (%) 91.9 94.5 60 12.5					12.5		
Describe method used to determine operating efficiency:							
Assumed operating efficiency was equal to design efficiency.							

### **SECTION CD - GAS CONDITIONS**

Gas Conditions			Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)				6,488
Gas Temperature (°F)				1,078
Gas Pressure (in. H <sub>2</sub> O)				
Gas Velocity (ft/sec)				77
Pollutant Concentration (Specify Pollutant and Unit of	Pollutant	Unit of Concentration		
Concentration)				
Pressure Drop Through Gas Cleaning Device (in. H <sub>2</sub> O)				

# **APPENDIX D – SITE LAYOUT**

