

May 21, 2026

Mr. Odland  
Plant Manager  
Archer Daniels Midland Company  
5525 – 136<sup>th</sup> Avenue SE  
Enderlin, North Dakota 58027

Re: Air Pollution Control  
Draft Permit to Construct No. ACP-18337 v1.0

Dear Mr. Odland:

Pursuant to the Air Pollution Control Rules of the State of North Dakota, the Department of Environmental Quality (Department) has drafted a Permit to Construct for the Archer Daniels Midland Company (ADM) – Enderlin Facility.

Before making final determination on the draft Permit to Construct, the Department must solicit public comment by means of the enclosed public notice. As indicated in the notice, the public comment period will begin May 27, 2026, and end June 26, 2026. The Department's analysis and a draft copy of the Permit to Construct may be found at <https://deq.nd.gov/AQ/PublicCom.aspx>. The documents will be posted on or before May 27, 2026.

All comments received will be considered in the final determination concerning issuance of the permit. You will be notified in writing of our final determination.

If you have any questions, please contact me at (701) 328-5201 or [brhansey@nd.gov](mailto:brhansey@nd.gov).

Sincerely,



Brittany Hansey  
Environmental Scientist  
Division of Air Quality

BRH: RLS

Enc:

xc: EPA Region Permit 8 email ([r8airpermitting@epa.gov](mailto:r8airpermitting@epa.gov))

NOTICE OF INTENT TO ISSUE AN  
AIR POLLUTION CONTROL  
PERMIT TO CONSTRUCT

Take notice that the North Dakota Department of Environmental Quality (NDDEQ or the Department) proposes to issue an Air Pollution Control Permit to Construct (PTC) to Archer Daniels Midland Company in accordance with the North Dakota Air Pollution Control Rules. The proposed air pollution control permit is for modification to various emission unit limits and Department administrative updates to be located in Ransom County, North Dakota.

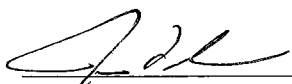
Preliminary evaluations made by the Department indicate that the facility will comply with all applicable Air Pollution Control Rules and there will be no detrimental/significant effects to air quality. Predicted concentrations in the air surrounding the facility are expected to be below the state and federal ambient air quality standards, which are standards that are set at a level to protect human health and the environment.

A 30-day public comment period for the proposed PTC will begin on May 27, 2026, and end on June 26, 2026. For purposes of official consideration, all comments must include the subject line "Re: Public Comment for Permit Number ACP-18337 v1.0," and must be directed in writing via email to [AirQuality@nd.gov](mailto:AirQuality@nd.gov) or via physical letter addressed to the NDDEQ, Division of Air Quality, 4201 Normandy Street, 2<sup>nd</sup> Floor, Bismarck, ND 58503-1324. Comments must be received by 11:59 p.m. CST on the last day of the public comment period in order to be considered in the final permit determination.

The Department's proposed PTC (permit) and Air Quality Effects Analysis (technical support) are available for review at the Department's office and online at <http://deq.nd.gov/AQ/PublicCom.aspx>. Mailed copies of these documents are available upon request.

The Department will consider every request for reasonable accommodation to provide an accessible meeting facility or other accommodation for people with disabilities, language interpretation for people with limited English proficiency (LEP), and translations of written material necessary to access programs and information. Language assistance services are available free of charge to you. To request accommodations or language assistance, contact the NDDEQ Non-discrimination/EJ Coordinator at 701-328-5150 or [deqEJ@nd.gov](mailto:deqEJ@nd.gov). TTY users may use Relay North Dakota at 711 or 1-800-366-6888.

Dated this 22<sup>nd</sup> of May 2026



James L. Semerad  
Director  
*Division of Air Quality*