

May 7, 2025

Laura London  
EHS Engineer Sr. - Air Permitting and Compliance  
Hiland Partners Holdings LLC  
1001 Louisiana Street  
Houston, TX 77002

Re: Air Pollution Control  
Draft Permit to Construct No. ACP-18287 v1.0

Dear Ms. London:

Pursuant to the Air Pollution Control Rules of the State of North Dakota, the Department of Environmental Quality (Department) has reviewed the permit application received October 25, 2024, to obtain a Permit to Construct for the existing natural gas processing facility, Norse Gas Plant, located in Divide County, North Dakota.

Before making final determination on the draft Permit to Construct, the Department must solicit public comment by means of the enclosed public notice. As indicated in the notice, the public comment period will begin on May 8, 2025, and end June 7, 2025. The Department's analysis and a draft copy of the Permit to Construct may be found at <https://deq.nd.gov/AQ/PublicCom.aspx>. The documents will be posted on or before May 8, 2025.

All comments received will be considered in the final determination concerning issuance of the permit. You will be notified in writing of our final determination.

If you have any questions, please contact me at (701)328-5229 or email [destroh@nd.gov](mailto:destroh@nd.gov).

Sincerely,



David Stroh  
Permit Program Manager  
Division of Air Quality

DES:er

Enc:

xc/enc: EPA Region 8, Air Permitting (email – [r8airpermitting@epa.gov](mailto:r8airpermitting@epa.gov))

NOTICE OF INTENT TO ISSUE AN  
AIR POLLUTION CONTROL  
PERMIT TO CONSTRUCT

Take notice that the North Dakota Department of Environmental Quality (NDDEQ) proposes to issue an Air Pollution Control Permit to Construct for Hiland Partners Holdings, LLC for the Norse Gas Plant in accordance with the North Dakota Air Pollution Control Rules. The existing natural gas processing facility is located in Divide County in North Dakota. The Hiland Partners Holdings LLC mailing address is 1001 Louisiana Street, Houston, TX 77002.

Preliminary evaluations made by Department staff indicate that the plant will comply with all applicable Air Pollution Control Rules and there will be no detrimental/significant effects to air quality. Predicted concentrations in the air surrounding the facility are expected to be below the state and federal ambient air quality standards, which are standards that are set at a level to protect human health and the environment.

A 30-day public comment period for the proposed permit to construct will begin May 8, 2025, and end June 7, 2025. Direct comments in writing, including Re: Public Comment Permit Number ACP-18287 v1.0, to AirQuality@nd.gov or the NDDEQ, Division of Air Quality, 4201 Normandy Street, 2<sup>nd</sup> Floor, Bismarck, ND 58503-1324. Emailed comments must be sent to the email address above to be considered. Comments must be received by 11:59 p.m. central time on the last day of the public comment period to be considered in the final permit determination.

A public meeting regarding issuance of the Permit to Construct will be held if a significant degree of public interest exists as determined by NDDEQ. Requests for a public meeting must be received in writing by NDDEQ before the end of the public comment period. The application, NDDEQ analysis and draft permit are available for review at the above address and on-line at <http://deq.nd.gov/AQ/PublicCom.aspx>. A copy of these documents may be obtained by writing to the Division of Air Quality or contacting David Stroh at (701)328-5229 or emailing [dstroh@nd.gov](mailto:dstroh@nd.gov).

The NDDEQ will consider every request for reasonable accommodation to provide an accessible meeting facility or other accommodation for people with disabilities, language interpretation for people with limited English proficiency (LEP), and translations of written material necessary to access programs and information. Language assistance services are available free of charge to you. To request accommodations, contact NDDEQ's Non-discrimination Coordinator at 701-328-5150 or [deqEJ@nd.gov](mailto:deqEJ@nd.gov). TTY users may use Relay North Dakota at 711 or 1-800-366-6888.

Dated this 7<sup>th</sup> day of May 2025

James L. Semerad  
Director  
Division of Air Quality