PERMIT APPLICATION FOR GLYCOL DEHYDRATION UNITS



NORTH DAKOTA DEPARTMENT OF ENVIRONMENTAL QUALITY DIVISION OF AIR QUALITY SFN 58923 (9-2021)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM. - Must include SFN 8516 or SFN 52858

SECTION A – GENERAL INFORMATION

Name of Firm or Organization	Facility Name

SECTION B - 40 CFR 63, SUBPART HH APPLICABILITY DETERMINATION

The facility is a (check one): \Box major, or \Box area source of hazardous air pollutants (HAP) as defined in §63.761. Attach calculations showing expected HAP emissions in accordance with §63.760(a)(1).

The facility (check all that apply):

Processes, upgrades or stores hydrocarbon liquids prior to the point of custody transfer.

Processes, upgrades or stores natural gas prior to the point at which natural gas enters the transmission and storage source category or is delivered to a final end user.

Identify the 40 CFR 63 Subpart HH (MACT HH) affected source:

Glycol (ethylene, diethylene, or triethylene) dehydration unit & associated equipment (located at a major source), or

Tryiethylene glycol (TEG) dehydration unit (located at an area source)

The facility is exempt from MACT HH because it:

☐ Is a qualifying black oil facility, or

□ Is a major source facility, prior to the point of custody transfer, with a facility-wide actual annual average natural gas throughout less than 18.4 thousand standard cubic meters per day and a facility-wide actual annual average hydrocarbon liquid throughput less than 39,700 liters per day.

The facility is not exempt from MACT HH.

SECTION C - EMISSION UNIT INFORMATION

Emission Unit Description	Emission Unit Identifier	Emission Point Number	Pollutant*	Emission Rate		Air Pollution Control Equipment	
•	(EU)	(EP)		lb/hr	ton/yr		

* Includes an estimate of greenhouse gas emissions (CO2e).

Complete the following for each glycol and triethylene glycol dehydration unit.								
	Design	Actual	Gas	Gas	Water Content (lb/MMSCF)		Glycol Recirc.	VOC
EU	Capacity (MMSCFD)	Throughput (MMSCFD)	Pressure (psig)	Temp (°F)	Wet Gas	Dry Gas	Rate (gal/min)	Emissions (ton/yr)

SECTION D – STACK DATA

Inside Diameter (ft)	Height Above Grade (ft)	Gas Volume (scfm)
Gas Temperature at Exit (°F)	Gas Velocity at Exit (ft/sec)	
Are Emission Control Devices in I	Yes No	
Nearest Residence or Building	Distance (ft)	Direction
Nearest Property Line	Distance (ft)	Direction

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Environmental Quality Division of Air Quality 4201 Normandy Street, 2nd Floor Bismarck, ND 58503-1324 (701)328-5188